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'forming relationships since 1979'

"USED MACHINERY FOR SALE"

DSSD & SDDS COLD HEADERS:

3.7mm x 120mm WAFIOS ND90 (double blank production up to 1400 PPM) lots of tooling

.156 x 1.000 25 NATIONAL DSSD HS - 450 ppm - lots of spare parts

1/4" NAKASHIMADA H20 **almost a full set of new parts to rebuild a H20**

3/16" WATERBURY HI-PRO – PKO

3/16" x 1-9/16" FORMAX FXH1 '**LIGHTING**' 470 ppm – Quick Change Features – PKO

1/4" x 1-3/16" NATIONAL No.5 DSSD HS – 400 ppm – IDC – PKO – Very Good condition

1/4" x 2" SACMA SP-11 – PKO – 275 ppm

1/4" x 3" ASAHI OKUMA AOL-6 Long Stroke – PKO's – Bushing C/O

3/8" x 3 68 NATIONAL DSSD Medium Stroke – PKO's – Split PB's – IAC sound enclosure

3/8" x 4" 68 NATIONAL DSSD Long Stroke -PKO

1/2" (**5/8"+ mild**) x 6" WATERBURY/WATERBURY Long Stroke – PKO's

3/4" x 6" NATIONAL model 1012 DSSD LS - Bushing C/O – PKO – 480v (only a few ever made)

DSOD COLD HEADERS:

1/2" x 6" #33 WATERBURY OPEN DIE w/ Lots of tooling

2-DIE / 2-BLOW TRANSFER COLD HEADERS:

3/16" x 1" ASAHI OKUMA AOT-4B 2-Die/2-Blow - PKO & Bushing Cut off

3/16" x 1-9/16" ASAHI OKUMA AOT-4L – PKO & Bushing Cut off

1/4" x 1-3/8" ASAHI SUNAC AT635 – 350 PPM – Bushing C/O – TKO's –Tons of tooling (2 units)

5/16" x 2-3/16" ASAHI OKUMA AOT-8B – 250 PPM – Bushing C/O – PKO's

3/8" x 3" ASAHI OKUMA AOT-10B – 200 PPM – Bushing C/O – PKO's – STRIPPER 1&2 – V. Good-

3/8" x 5" NAKASHIMADA BT208G – 240 ppm – Vari-drive – TKO – Pulse dial (NEW)

7/16" x 3" FORMAX FX32M – 300 ppm – PKO – Quick Change Features – Very Good Condition

7/16" x 4" FORMAX FX32L – 255 ppm – PKO – Quick Change Features

1/2" x 4" ASAHI SUNAC AT-1210 – 180 PPM – Bushing C/O – PKO's

1/2" x 5-1/8" ASAHI OKUMA AOT-12L – 120 PPM – Bushing C/O – PKO's – STRIPPER 1 & 2

9/16" x 5" FORMAX FX42L – 200 ppm – PKO – extra die bed & punch block rack with set-up bench

2-DIE / 3-BLOW TRANSFER COLD HEADERS:

1/4" x 1-3/16 NAKASHIMADA PF-630 – PKO – fingerless transfer

5/16" x 2-3/8" NAKASHIMADA PF-860 – Newer style C/O system – VF drive – PKO

3-DIE PARTSFORMER:

8mm x 65mm SAKAMURA BP-325 (ram recently requalified)

14mm X 140mm ASAHI SUNAC AF1414-3 – PKO's – tooling/spares

4-DIE, 5-DIE & 6-DIE PROGRESSIVE COLD PARTSFORMERS:

8mm x 45mm SAKAMURA MPF-615 (6-DIE)

5/8" NATIONAL 625 COLDFORMER (5-DIE) with UNIVERSAL TRANSFER

19mm x 120mm SACMA SP450 (4-DIE)– TKO's – IFO – 160 PPM

19mm x 220mm SACMA SP441L (4-DIE) – TKO's – IFO – 90 PPM

4-DIE & 5-DIE BOLTMAKERS:

18mm x 160mm NEDSCHROEF NB518L – (5 DIE) – Threading station – 160 PPM

27mm x 180mm NEDSCHROEF BV6 – (4 DIE) – Pointing & Threading Stations – TKO's – IFO's – 115 PPM

HOT FORGING PRESSES:

REHEADERS:

3/8" x 3" MANVILLE Reheader – Automatic load system w/ foot operated pedal operation

3/8" x 15-3/4" TOKO model TL-300 reheader w/ Automatic loading system – lots of tooling

PRESSES:

1800 ton CLEVELAND – small bed, 30" stroke

550 ton BLISS – small bed, 9" stroke

440 ton BLISS – small bed, 16" stroke

350 ton VERNON – small bed, 20" stroke

350 ton CLEARING – small bed, 20" stroke

NUTFORMERS & NUT TAPPERS:

12mm NATIONAL model 124 NUTFORMER – LATE MODEL

WIRE DRAWERS:

1/4" RMG 34-0575-87 (5HP – 20" Capstan) new VF drive

5/16" RMG 45-0786-87 (7-1/2 HP – 20" Capstan) new VF drive

5/16" FE DTVA-0770-24 (7-1/2 HP – 24" Capstan)

3/8" RMG 56-1086-01 (10 HP – 28" Capstan) Rev. FrameTHD

7/16" RMG 67-2075-87 (20 HP – 28" Capstan)

9/16" FE DTVA-1570-36R (15 HP – 36" Capstan) Rev. Frame (FEED HEAD)

9/16" RMG 89-30106-70 (30 HP – 36" Capstan)

5/8" RMG 910-3064-73 (30 HP – 36" Capstan)

3/4" RMG 1112-3090-87A (30HP-44" Capstan) – FEED HEAD – 'VF' DRIVE

1" RMG 1416-4090-87 (40HP – 52" Capstan) – FEED HEAD – 'VF' DRIVE

WIRE PAY-OFF EQUIPMENT:

Wire Turn Tables – 60" & 30" diameter

VAUGHN WIRE POINTERS - SEVERAL

J5S MICRO WELD 1/16" - 1/4" Butt Welder with annealing jaws – 460 Volt and 240 Volt

J6S MICRO WELD .250" – 3/8" Butt Welder with Vice and Wire Cutter – 220 Volt

THD MICRO WELD .125 - .625 Butt Welder – 440 Volt – Very Good condition

IWS 1" Butt Welder – Pneumatic wire clamps – NEW

FASTENER ENGINEERS BW-500 – 1/2" Butt Welder with annealing jaws – 440 volt

FE PF-4000-08 Prefeeder (4000 lb. capacity) –60" L. mandrel – 50" wire ht.

FE PF-6000 Prefeeder **with integrated BUTTWELDER** (6000 lb. capacity)

WIRE HEATERS:

THREAD ROLLERS:

#000 or #00 WARRENWT-500 (#0000 - #6-32) – 1100 PPM –(3) machines

#000 UNION model USR-1P new 1996

#00 KYOEI 'SR-O' – (3mm x 25mm) – 3 Finger starter/keeper – Vib. Bowl – 500 PPM

#00 UNION model USP-2PPwith 9" Warren vib. bowl

#00 UNION model USR-2P9" Warren vib. bowl

#0 SANMEI Model 4R incline with Starter/Keeper finger arrangement – run up detector

#0 WATERBURY Incline Heavy Frame with 15" Vib. Bowl Feeder

0-190 HARTFORD table top – (.187 dia. x 1.625 thd. X 1.750 shk @ 175 ppm

#0-500 HARTFORD High Speed with #1015 Die convertible - Excellent Condition

#0-500 NATIONAL High Speed – Very good cond.

#0 / #1015 E.W. Menn GW-52 (#4 – 1/4" x 1-5/8" thd. x 3-1/8" shk @ 600ppm)

#10-15 WATERBURY "Threadmaster" (1/4" x 2-1/2 long) Vib. Bowl Feeder -Very Good Condition

312 HARTFORD table top (5/16" x 2" thread @ 80 ppm) with Vib. Bowl feeder

#10-300 HARTFORD high speed – 'LORBERN STARTER

#10-400 HARTFORD high Speed

#10-400 HARTFORD – 'LORBERN STARTER – New: Gears, bearings, rails, motor. Rebuilt Slide

#10 WATERBURY Incline Heavy Frame with Vib. Bowl Feeder - Very good condition

#10 SASPI GV-2-10 with 2-1/8" die pocket

#10 SANMEI model THI-R875

#20 WATERBURY Incline Heavy Frame (pick & place transfer)

#20/30-180 HARTFORD (3/16" – 1/2" x 3" thd L. x 4" shank L.) #20 & #30 die capability

#30 WATERBURY Incline with Pusher Style Transfer

#30 WATERBURY Incline Heavy Frame with Chain Feed (pick & place transfer)

#30-180 HARTFORD slide and housing (REBUILT ready for swap out)

#30 WATERBURY set-up for headless studs with Vibratory Feeder

#30 SANMEI model THI-12R

#40 WATERBURY Incline – Heavy Frame –(Pusher style transfer)

#40 WATERBURY Incline Heavy Frame (pick and place transfer)

#40 WATERBURY INCLINE -Heavy Frame – Modified for 12" long parts

PLANETARY & CYLINDRICAL THREAD ROLLERS:

TSUGAMI set-up for headless studs

VIDEX VA-10 with Vib. Bowl feeder (#6 – 3/8" x 2-3/8" max. thread/ 4" max. shank @ 800 ppm)

VIDEX VA-20 with Vib. Bowl feeder (#8 – 1/2" x 3" max. thread / 6" max. shank @ 640 ppm)

PROFIROLL model PRP 16e (2-roll) 8-16mm x 35-85mm long @ 200 ppm

REED A22 with spares & hangers (3 machines)

REED 300D Planetary thread rollers (2 units) – Like NEW!

HORIZONTAL "HAND FEED" THREAD ROLLERS:

#0 WATERBURY Horizontal Hand Feed – Heavy Frame

#10 WATERBURY Horizontal Hand Feed – Heavy Frame (1/4" x 2") @ 60 SPM – adjustable pitman

#20 WATERBURY Horizontal Hand Feed–Heavy Frame–Adj. Pitman– HP lube–Variable speed

#20 WATERBURY Horizontal Hand Feed – Heavy Frame – Die pocket modified to 5-1/8" deep

#20 WATERBURY Horizontal –Heavy Frame – **Vib. Bowl tube feeder**

#30 WATERBURY Horizontal Hand Feed – Light Frame

#30 WATERBURY Horizontal Hand Feed – Heavy Frame – Adjustable Pitman

#40 WATERBURY Horizontal Hand Feed – Light Frame – high pressure lube system – Very good condition

#40 WATERBURY Horizontal Hand Feed – Heavy Frame - Adjustable Pitman

#50 WATERBURY Horizontal Hand Feed – Automatic blank Feeder

#60 WATERBURY Horizontal Hand Feed – Heavy Frame – Automatic Blank Feeder

SEMS THREAD ROLLERS:

SANRITSU SEMS ASSEMBLER NS-AYH2 w/ both bowls & rails, portable on stand

#0 WATERBURY Incline with (8") 515 Sems & 21" Vib. Bowl Feeder

#10 WATERBURY Incline with 515 Sems (8") Unit

#10 SANMEI model THI-R875 with SANMEI **DOUBLE SEMS UNIT**

#10-400 TANISAKA/HARTFORD with SANMEI **DOUBLE SEMS UNIT**

555 ITW SEMS UNITS (2 available)

HEAD SLOTTERS:

#6 x 1-1/4" WARREN WS-500 High Speed Head Slotter – 1000 PPM

5/16" x 4" WARREN WS-1000 High Speed Head Slotter – Stainless Steel package

5/16" x 2-1/2" WARREN WS-1000 High Speed Head Slotter– Variable speed drive

SHANK SLOTTERS:

5/16" x 2-1/2" ITW Shank Slotter with Vib. bowl feeder

5/16" x 2-1/2" STRACHAN 958-10with Vibratory bowl – nice complete machine with dial

PINCH POINT FORMERS:

5/16" x 2 #1 HARTFORD Forgematic Point Former with 21" Vib. Bowl Feeder

5/16" x 2 HARTFORD Model 5-700 Point Former @ 700 PPM

BOLT POINTERS:

10mm SASPI MPA-100 POINTER

3/8" x 4" ECONOMY 3400 POINTER -3000-5400 PPH

SHAVERS:

3A TOWA – CHUCK TYPE – FULL DOORS – (year: 2008& 2009) – Like new

3BETOWA – COLLET TYPE(complete FACTORY rebuild with warranty)

4300 ECONOMY SHAVER

TRIMMERS:

1/4" x 2" MANVILLE no. 1 Trimmer – good condition and cheap

1/4" x 2" WATERBURY no. 1 Trimmer

3/8" x 4-1/2 WATERBURY no.2A Trimmer– LONG STROKE

1/2" x 6 WATERBURY no. 3 Trimmer

3/4" x 8" WATERBURY no. 4 Trimmer

DRILLERS:

SPEEDYCUT Incline with Vib bowl feeders

M5 – M22 OBATA SEIKI (6-STATION) drilling & tapping (all manuals) – like new condition

UNIVERSAL model 'AM' horizontal (5) station CNC DRILLER / TAPPER- Vib. Bowl feed – automatic

PARTS WASHERS:

RANSOHOFF IMMERSOJET basket parts washer (W-R-D)

MISCELLANEOUS:

KH Huppert HURPCOHT 2304 heat treat furnace

AAF OIL PAK Air Filter– portable SMOG HOG

HERCULES TUB DUMPER – 48" wide x 40" deep

LEPEL Induction Heater (30 KW)

RANSOHOFF DEBURRING(media) TUMBLER – (4' x 8' L. DRUM)

38 Ton HORIZONTAL BROACH

MAGNETIC CONVEYORS (SEVERAL) – many different sizes

9' discharge Loader with a hopper/shaker

75 HP QUINCY air compressor with NEW motor

100 HP QUINCY air compressor

150 HP QUINCY air compressor

BARRETT centrifuge

PALLET CHANGER SYSTEM – Like New

BENEX STRAIGHTENERS (2units)

TOOL ROOM MISCELLANEOUS EQUIPMENT:

32 ton NIAGARA A3 OBI Flywheel Single Crank Press – 4” Stroke – 14” SH

Van Norman centerless grinder with pneumatic kickout (460 v)

DENNISON 6 TON MULTI-PRESS(10” stroke)

KEARNEY & TRECKER M24 horizontal mill

THOMPSON 8” x 24” fully automatic surface grinder (X – Y – Z)

50 ton DAKE hydraulic press

150 ton DAKE hydraulic Toolroom press

150 ton LOUIS SMALL down acting toolroom press

250 ton LOUIS SMALL down acting toolroom press

MITSUI model 200MH 6” x 12” Surface Grinder – Very Good Cond. (2 units)

KO LEE 8” x 18” surface grinder model S818H2 – fully automatic

JET 12” x 24” surface grinder – fully automatic

HARDINGE model HLV turret with coolant

HARDINGE model HVL-AUTOMATIC tool makers lathe

SUNNEN model MBB-1600MS hone

BENCH CENTER with all the attachments – New, never used

DECKEL ‘SO’ REAMER GRINDER (several)